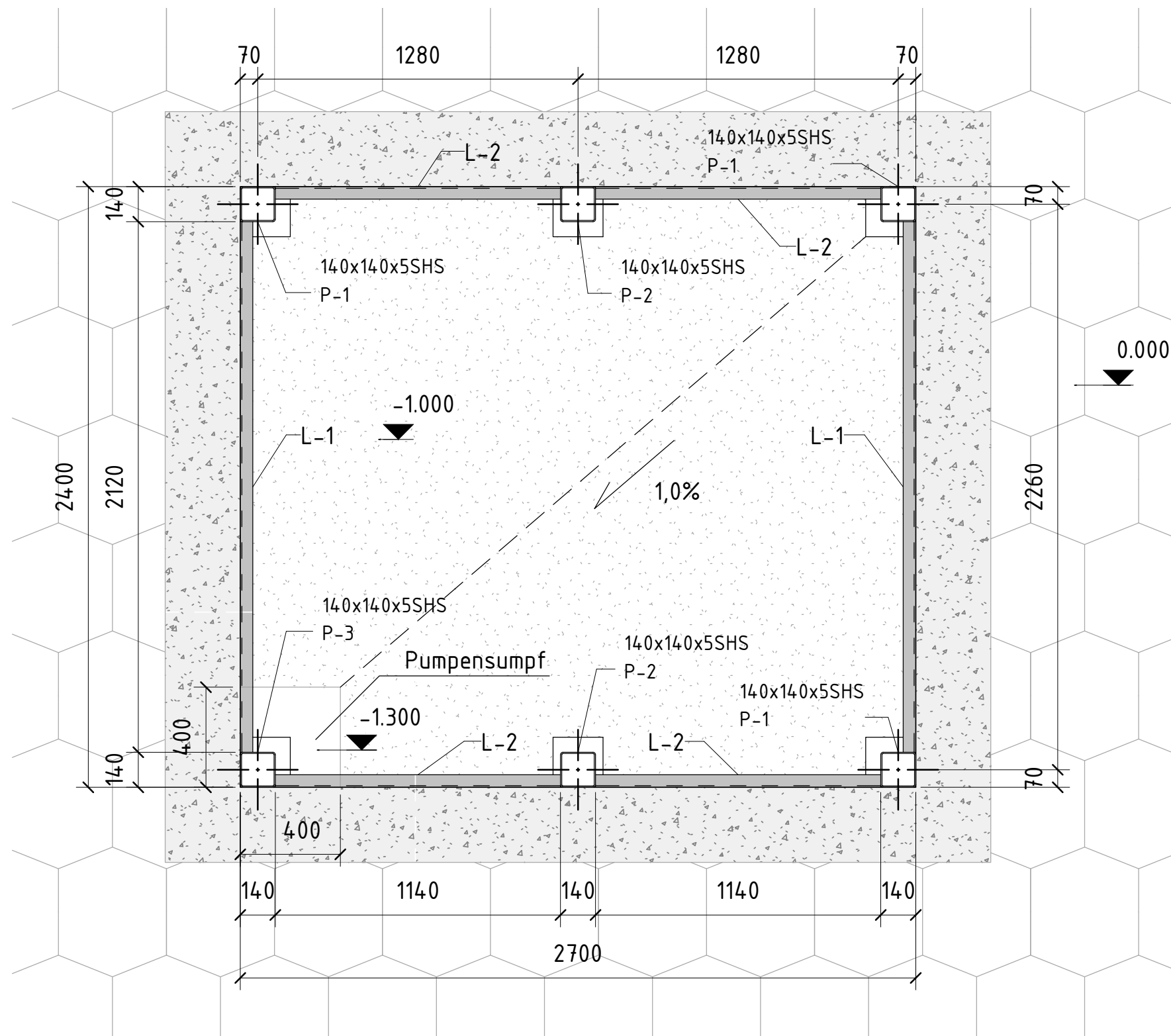
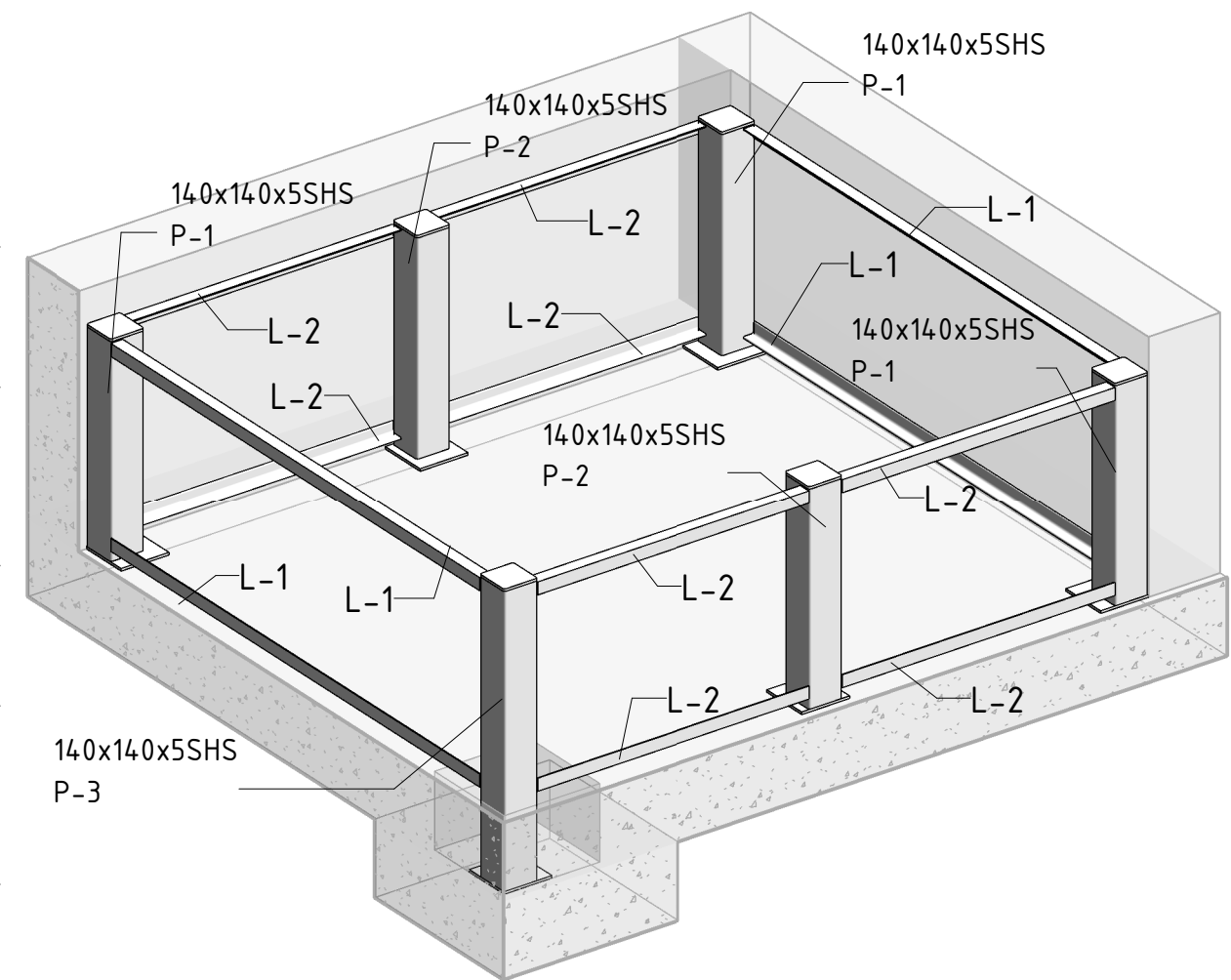


Drilling chamber hatch project

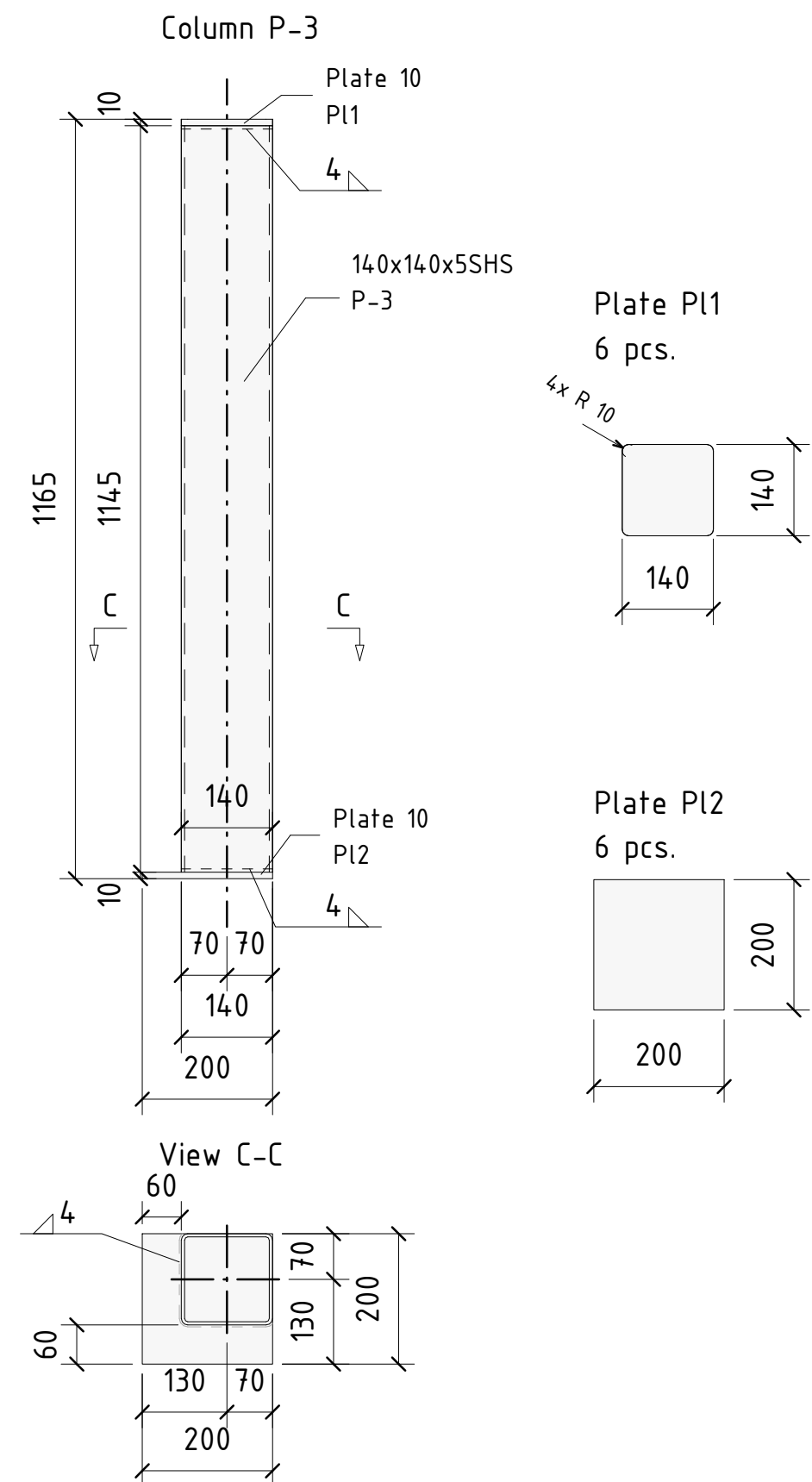
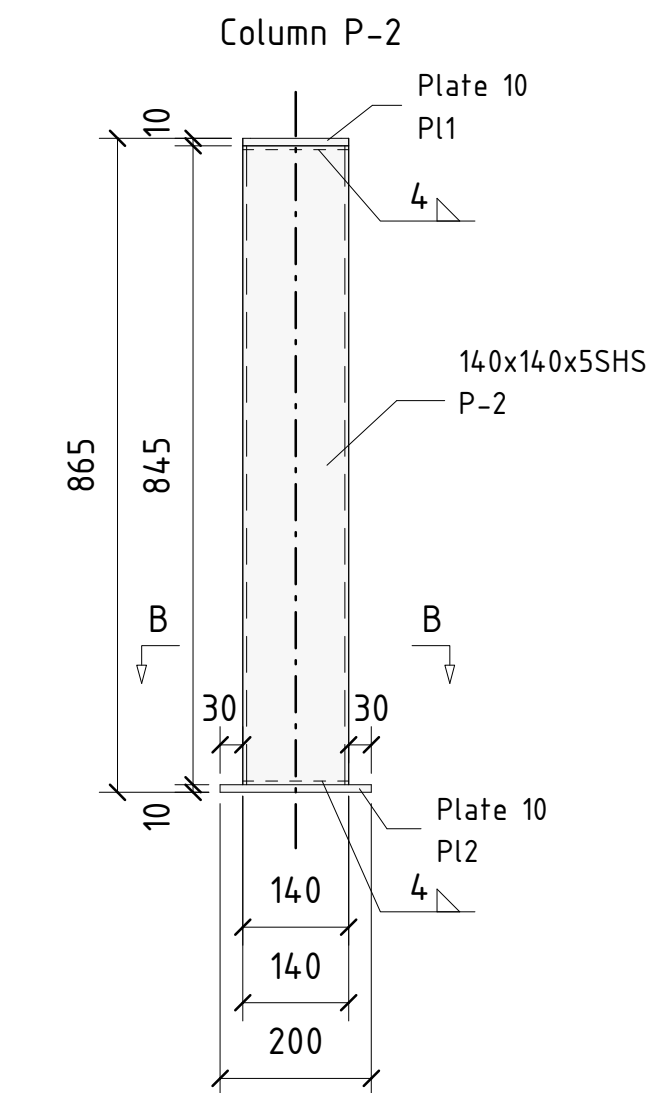
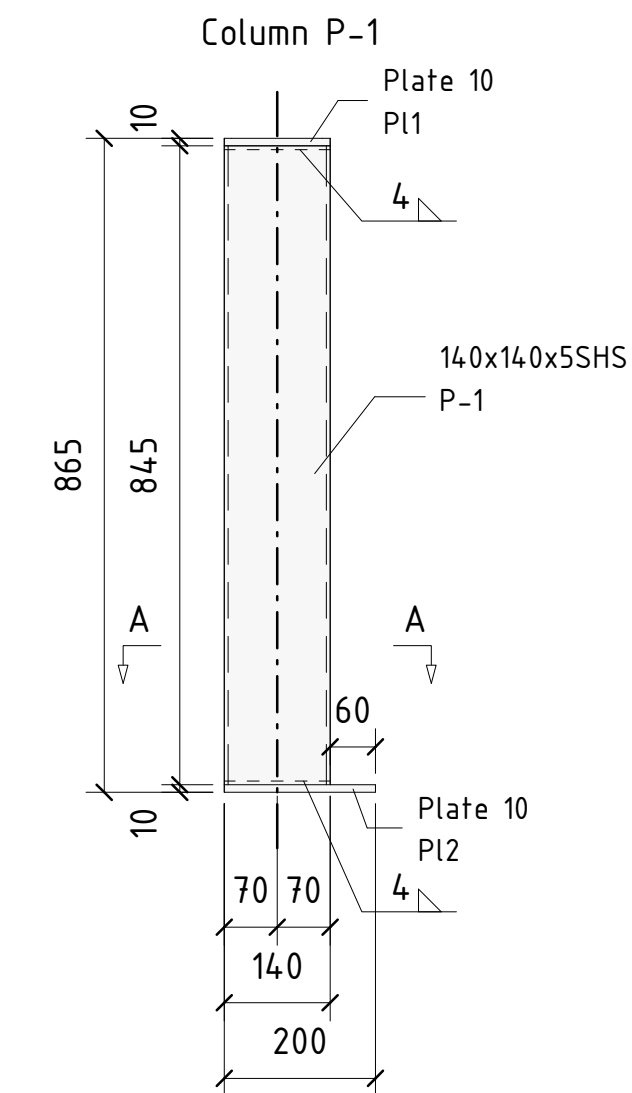


1 0.000 Base frame scheme
1 : 20

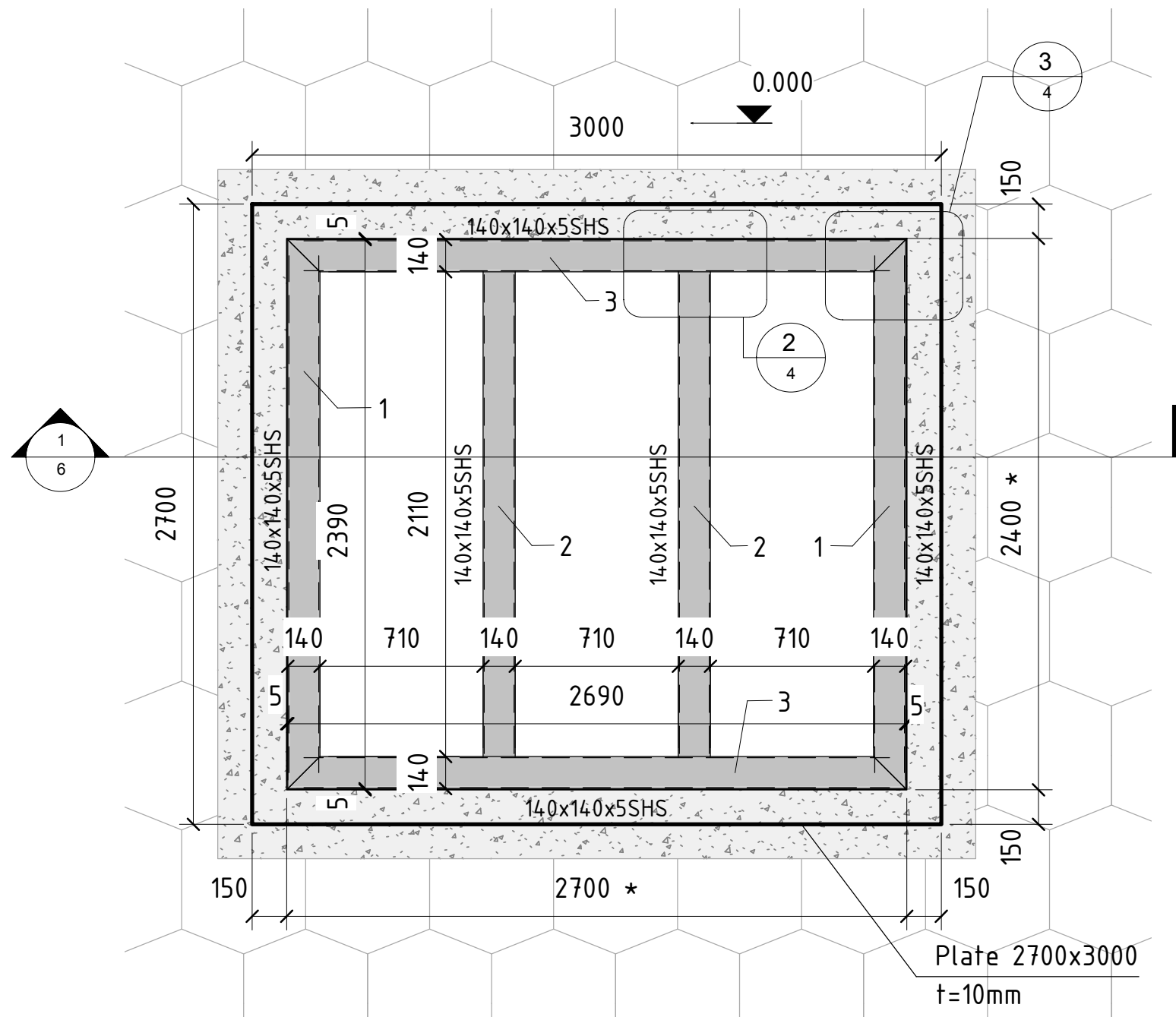


3 3D view base frame

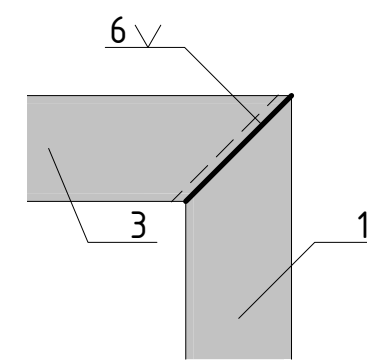
1. All welding work complete according DIN EN ISO 17 659;
2. Lower bundling belt L-1, L-2 beams instal 100 mm above the plate (-0,900);
3. Upper bundling belt L-1, L-2 beams instal 15 mm below the upper mark of the columns P-1, P-2, P-3 (-0.150);
4. Strapping beams L-1, L-2 connect to columns P-1, P-2, P-3 using welds with a catheter > 4 mm;
5. The surface of the base of the drilling pit is made with a slope towards "Pumpensumpf" with the difference c.a. 20 mm (1,0%), the height of the columns P-1, P-2, P-3 is checked on site;
6. Material of bunding belt L-1 L-2 pick up in place;
7. For columns of P-1 P-2 P-3 see sheet 3.
8. *Overall dimensions given by concrete walls site;



1 Columns P 1-3
1 : 10

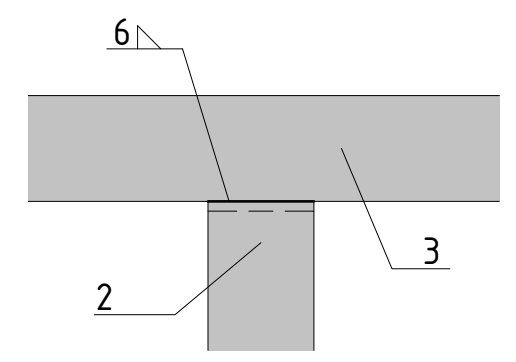


1 0.000 Uper scheme
1 : 25



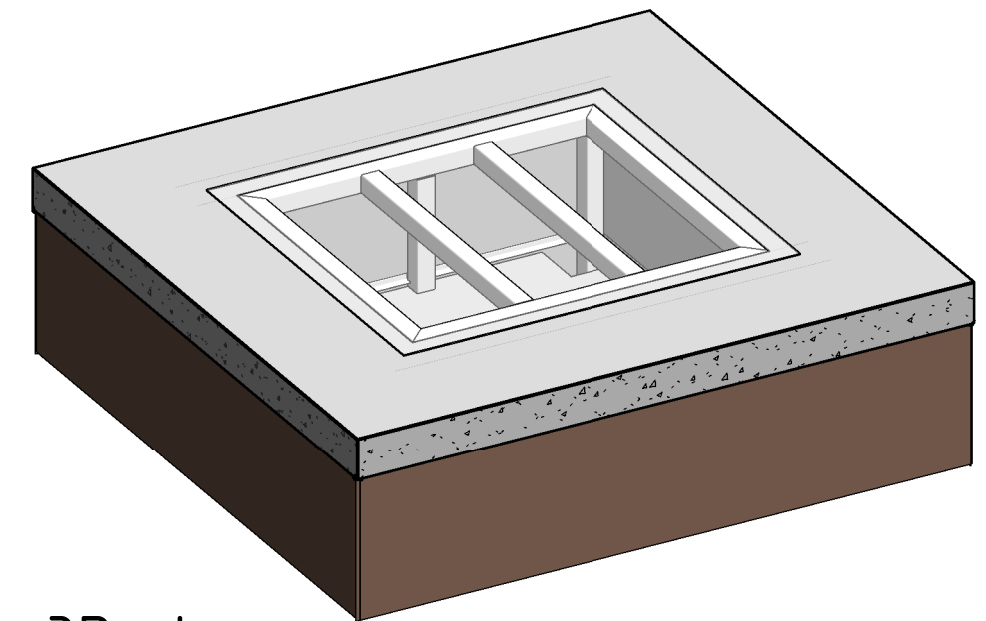
*Welding seam along the entire length of the joint

3 Angle welding
1 : 10



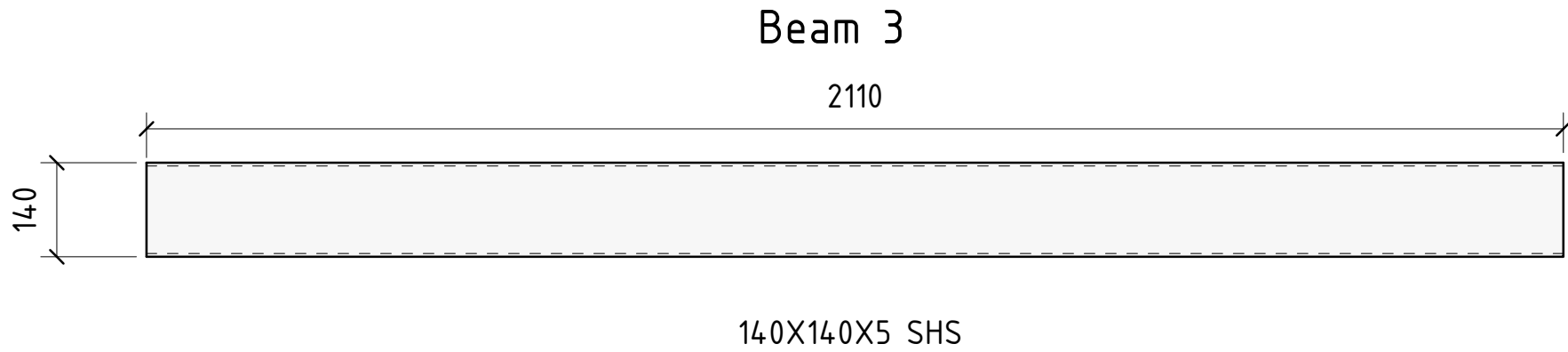
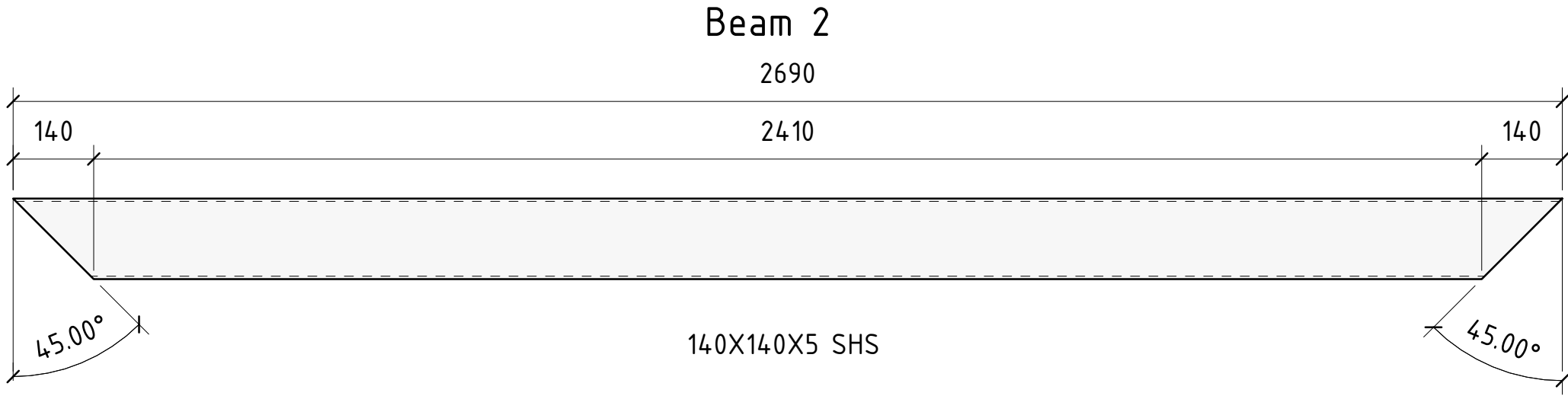
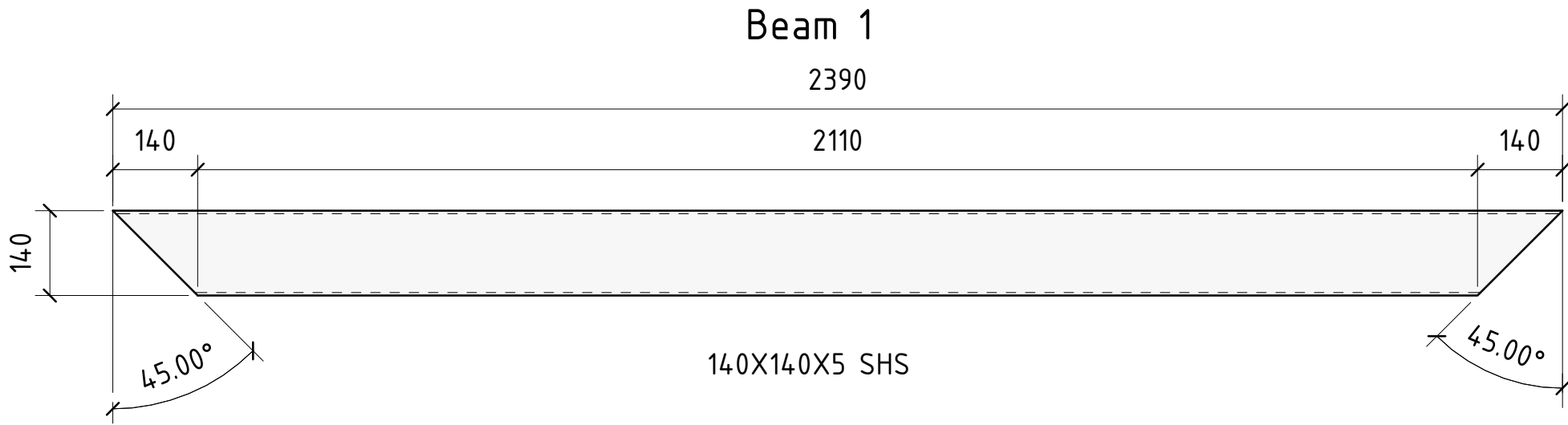
*Welding seam along the entire length of the joint

2 Central welding
1 : 10

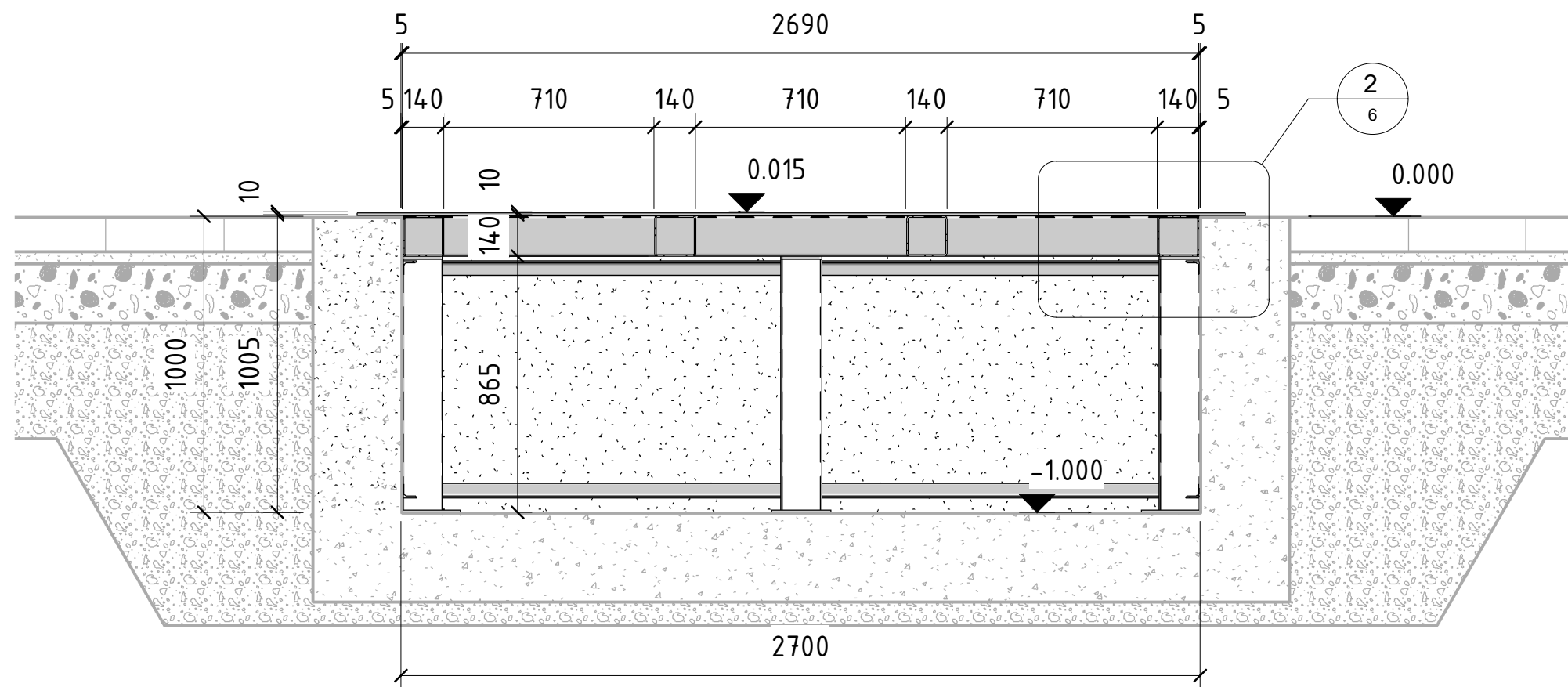


4 3D view

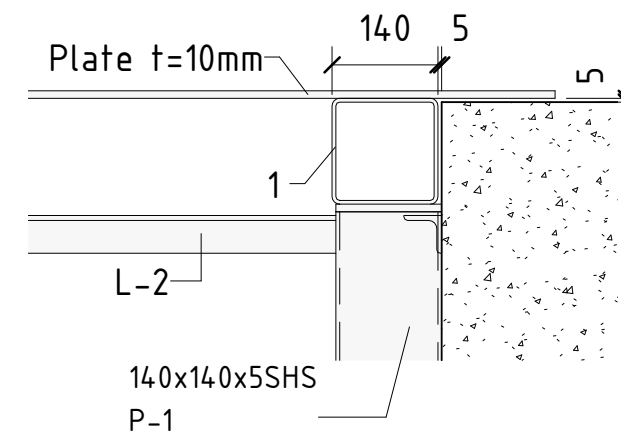
1. All welding work complete according DIN EN ISO 17 659;
2. All welding seens with a catheter > 6 mm;
3. *Overall dimentions given by concrete walls size;
4. Welding seam along the entire length of the joint (see node 2, 3);
5. The structure is completed with a gap of 5 mm on each side of the concrete wall;
6. Schemes for manufacturing parts 1-3 see sheet 5;
7. This sheet should be read with sheet 5;
8. **Warning!** Install the mounting rings on top of the plate 270xh3000x10mm, install the rings on site;



1.This sheet should be read with sheet 4;



1 Cut section 1
1 : 20



2 Frame instalation
1 : 10